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Canada

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Report

20NR-04-1
Job Sheet 191156



Part No: 20NR-04-1

Job Qty: 10 pcs

Part Name: Solenoid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 20NR-04 Rev 6 IPP Rev A 18.02.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Mill - 1	10 pcs	2/28/19	2/28/19	0.00	2.00	Conventional Mill - 1		<i>[Signature]</i>
							Conventional Mill - 2		
110	QC 2	10 pcs	2/28/19	2/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		<i>[Signature] 19/3/14</i>



Container No: S158694



Part: 20NR-04-1

Job No: 191156

Serial No/Batch: S158694

Revision: 6

Inspector:

Exp Date:

Instructions:

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CANADA
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120	QC 8	10 pcs	2/28/19	0.00 0.00	QC 2 - 66	
					QC 2 - 64	
					QC 8 - 12	mL 19/03/04
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
130	Packaging 3-1 - Stock - B4B	10 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
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					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

140 QC 21 - SA	10 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-26

MAR 05 2019

Part Op **100** - (Manufacture as per dwg) 1- Jig in drawer 185 (DT10383) 2-Drill hole in shaft. Shaft should be retracted when Descriptions: drilled. Studs facing you rotate shaft clockwise to the end of stroke, push shaft into solenoid then drill as per DWG sheet 2
 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.
110 - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____) Identify and Stock
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
H-1127-020	Solenoid	10 Ea (1 ea)	100-Conventional Mill - 1	5070448

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Conventional Mill - 1	H-1127-020	10	15	0

Part Specifications
Specifications could not be found.

Plex 3/1/19 2:28 PM dart.lacelle.linda

